

A-A

7

B

623.8

503.7±0.1

B-B

10.5

130

87

6

draft
Formschraege

Without drafts,
surface texture
comparable R_a100
Perfect alignment!
Düse-Formschraegen
Oberflächenbeschaffenheit
vergleichbar R_a100.
Absolute Winkelrichtigkeit

160

65

R10

150

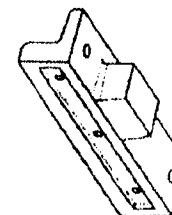
145

90

reference dimension
for drill 95
Bezugsmaß zum Bohrer

7

1:10



Model-No.

15226 R (for item 7)

(SAG DESTEK)

Sag destek sağ destegın aynalması halidır.

*) wording
... R EN-GJS-800-2 - by right hand construction
... L EN-GJS-800-2 - by left hand construction

Material: EN-GJS-800-2, DIN EN 1563

Finished weight: 40.58 kg

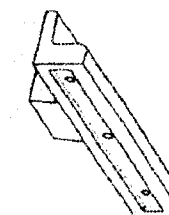
Casting dim.tolerances according to DIN ISO 8062 - CT12.
Cast properly free of shrink holes and plows.
Dimensions without tolerance indication according to
ISO 2768 tolerance class - m.K.

Longitudinal curvature: 2mm/m
Twisting turning: 2°/m.

Surface quality acc. ISO 1302.
Thread - R_z25.

8

1:10



Model-No.

15227 L (for item 8)

(SOL DESTEK)

*) Enter the
appropriate wording.
*) Text einbringen.

Associated details to the wearing corners
Zugehörige Teile zur Schleifleiste

Item Pos.-Nr.	Qty. Anzahl	Designation Bezeichnung	Dimensions Abmessungen	Material Werkstoff	Drawing/standard Zeichnung/DIN	Weight Gewicht
9	1	sealing strip Dichtleiste	B130x40x556	Fe360B	EN 10025	1.27 kg
17	2	headless pin Gewindestift	M20x11	A4-7	DIN 913	0.10 kg
15	2	fixing screw Bef.-Schraube	M30x151	FeMaVS-7	8111200-04-05- 3160-00167-1-1/4	0.99 kg

The right hand construction - item 7 as shown.
Left hand construction - item 8 mirror inverted.

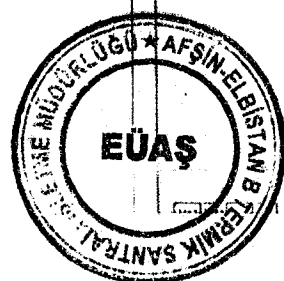
Rechtsanfertigung - Pos. 7 gezeichnet.
Linksanfertigung - Pos. 8 spiegelbildlich.

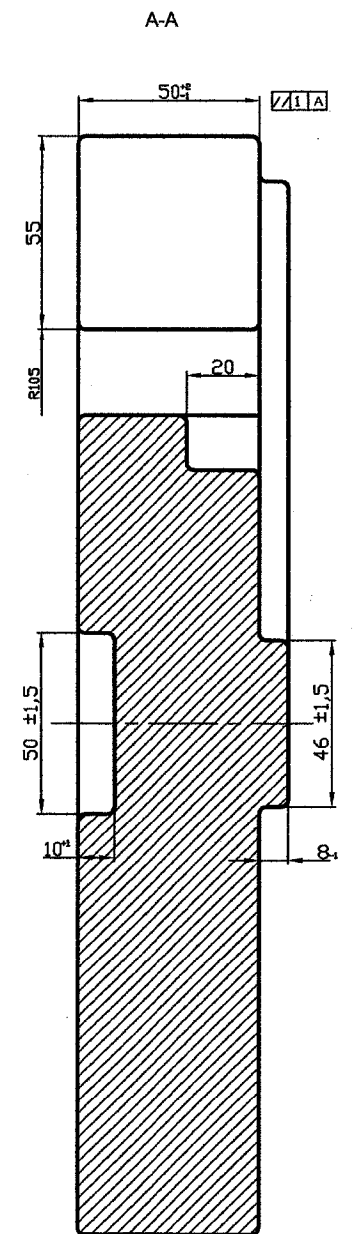
SAVURMA ZIRHI DESTEKLE

FL

DB-0064-65

NEF





AÇILI KÖŞE ZİRHİ.



	Tarih	Adı Soyadı	İmza	Sayı	Gereç
Çizen	19.11.2007	Mustafa ÇAKMIS			
Kontrol	19.11.2007	M. MUFTUOĞULLARI			
Stan.kont.	19.11.2007	Arif ŞAHİN			
Ölçek					

**AFŞİN - ELBİSTİ
B - TERMİK SAN'İ
İŞLETME MODÜR**

Resim no
DB-0063

**DEĞİRMEN PLAKA TARININ
KÖŞ KONTROLİ KAYI**